



Material - BS 3100 Grade 302C35

Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - BS 3100 Grade 302C35 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 - 0.400	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	2.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.050 max.		
Sulphur	S %	0.050 max.		
Chromium	Cr %	17.000 - 22.000		
Molybdenum	Mo %	1.500 max.		
Nickel	Ni %	6.000 - 10.000		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	450 min.
-	-	-	Yield Strength in Mpa	240 min.
-	-	-	Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	170 min.
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
Z 25CN20.10-M	AFNOR NF	France	Casting
1.4825	ONORM	Australia	Casting
GX25CrNiSi18-9	ONORM	Australia	Casting
GX25CrNiSi18-9	BS	British	Casting
1.4825	EN	European Union	Casting
GX25CrNiSi18-9	EN	European Union	Casting
1.4825	BDS	Bulgaria	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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